



PROCESS  
TECHNOLOGIES

ENERGY | COMBUSTION

# EcoFornax™ LE

Powerful NOx reduction through  
fuel staged lean premix technology

# ECOFORNAX™ LE



Exceptional  
performance  
through cutting-edge  
technology

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## APPLICATIONS

- Boilers
- Thermal fluid heaters
- Process heaters
- Incinerators

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## ULTRA LOW NOX NO FGR

The LE uses a lean premix primary flame and dilute secondary combustion to achieve less than 18 ppm (corrected to 3% O<sub>2</sub>) NO<sub>x</sub> without FGR in many applications. The LE's lean premix technology also provides low NO<sub>x</sub> with preheated air.

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## UNIQUE PATENED DESIGN

The LE provides the ultimate in emission reductions of NO<sub>x</sub>, CO, and VOCs. The technology uses patented lean premix and dilute combustion technologies to safely combust heat releases up to 250 million Btu/h HHV.

### PATENT NUMBERS

US 5,407,345  
US 5,554,021  
US 5,667,376  
US 5,730,591  
EP 0 804 647 B1  
US 5,605,452

### LICENSED PATENTS

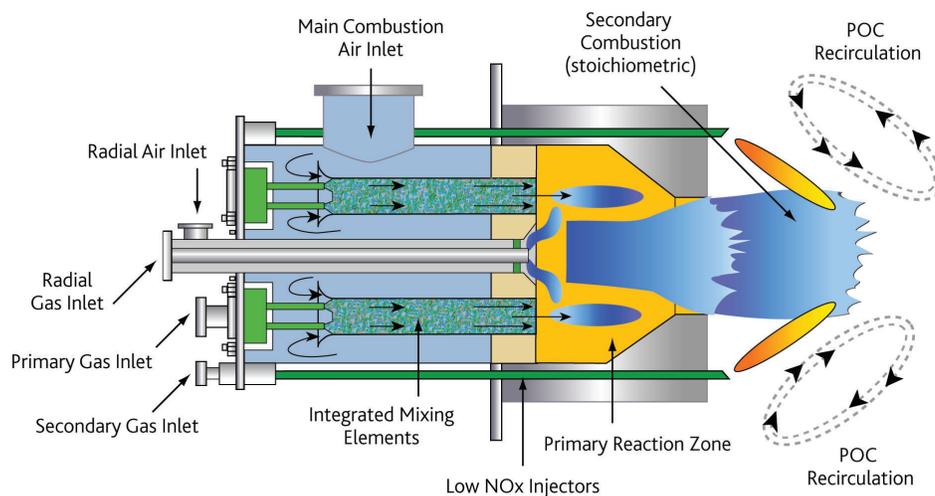
US 5,201,650

## LE FEATURES

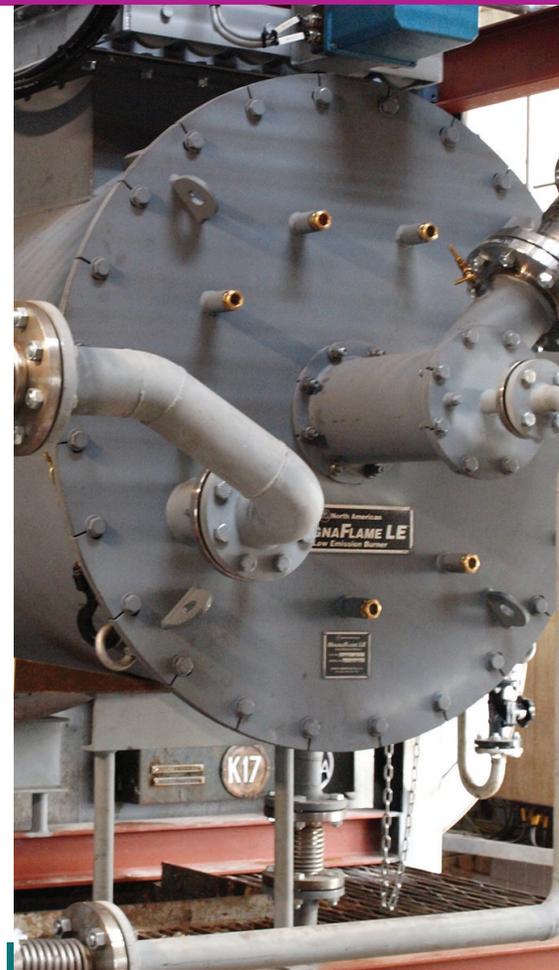
- < 8 ppm, 0.01 lb NO<sub>x</sub> per MMBtu with FGR
- < 20 ppm NO<sub>x</sub> without FGR
- Low CO and VOC emissions
- High intensity, compact flame
- Sizes from 1.0 to 250 million Btu/h HHV
- Turndown up to 20:1
- robust design, rugged and reliable with no moving parts

## LOW NO<sub>x</sub> WITH PREHEATED AIR GET EVEN LOWER NO<sub>x</sub> WITH FGR

When FGR is utilized with the LE, the NO<sub>x</sub> emissions can be taken to even lower levels; below 8 ppm (corrected to 3% O<sub>2</sub>), 0.01 lb NO<sub>x</sub> per MMBtu.



The use of a lean premix core, combined with adiabatic flame temperature control of the primary reactor zone, allow the LE to minimize NO<sub>x</sub> emissions even for preheated air systems.



SCAN BELOW TO  
SEARCH OUR DIGITAL  
CATALOG FOR MORE  
INFORMATION ON  
PRODUCTS USED IN  
THIS APPLICATION.



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