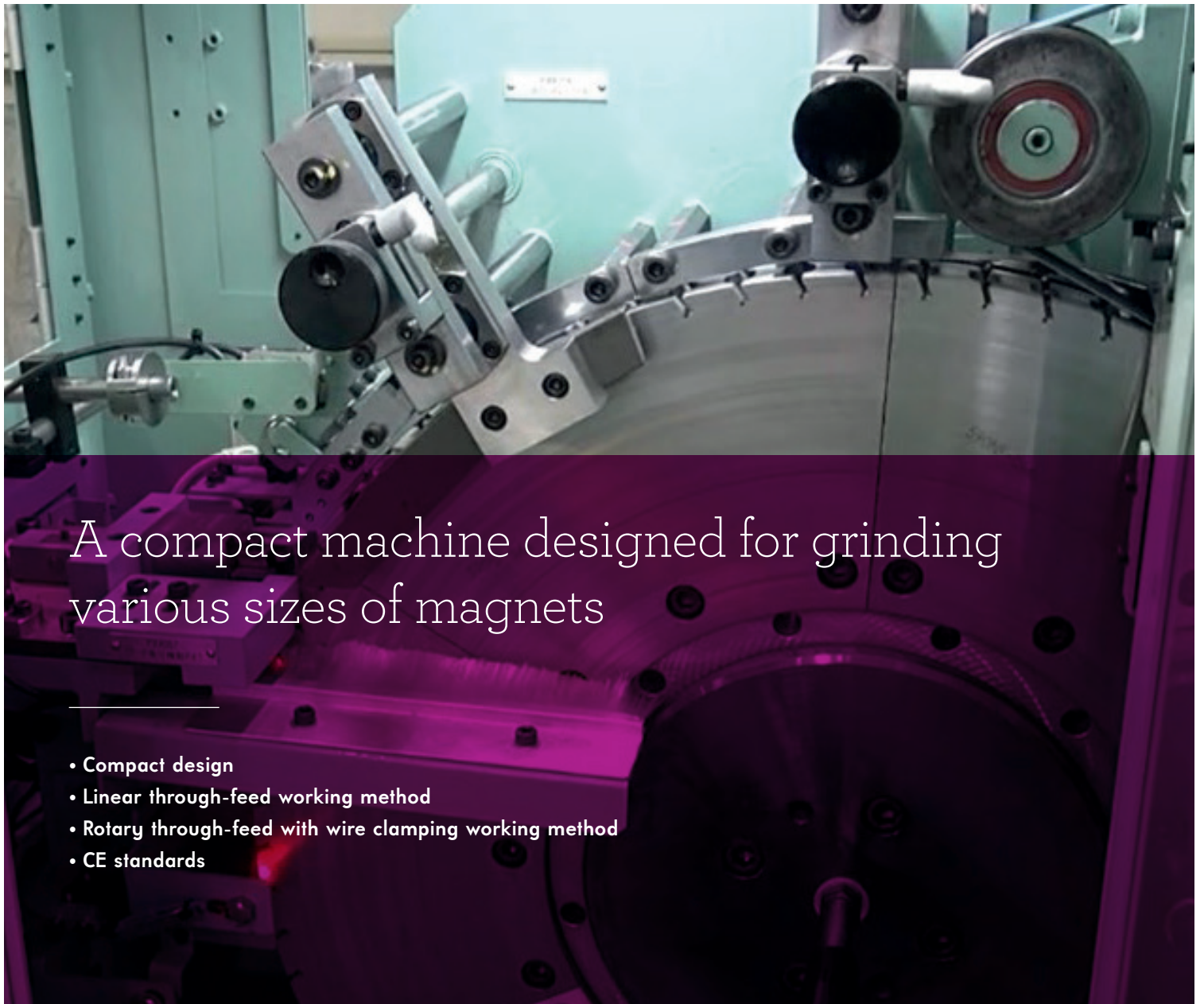




Giustina HDD 355 / 380 for magnets

Horizontal Double Disc grinder for Magnets



A compact machine designed for grinding various sizes of magnets

- Compact design
- Linear through-feed working method
- Rotary through-feed with wire clamping working method
- CE standards

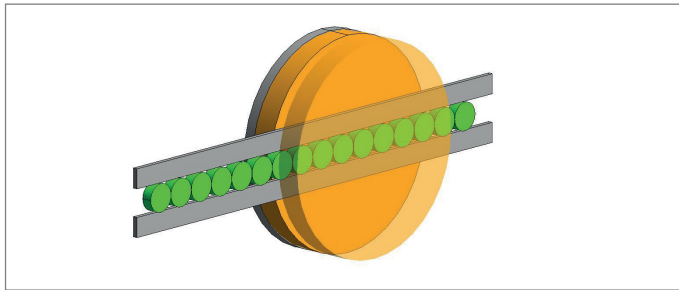
Horizontal Double Disc designed for grinding magnets in the European market, but not only

The Giustina HDD for magnets is developed for processing various sizes of magnets with two working methods.

Linear through-feed working method

Components are fed and guided between the grinding wheels through a rolls feeding system and supported by adjustable guiding bars.

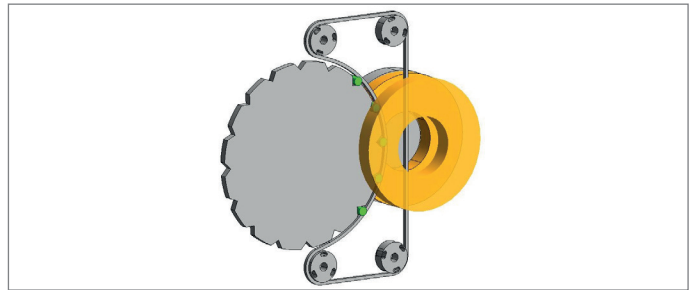
When coming out of the grinding wheels the parts are unloaded onto an unloading conveyor or collected in a box.



Rotary through-feed working method

Components are fed and guided between the grinding wheels through a rotary disc and held in the correct position through a wire clamping system.

When coming out of the grinding wheels the parts are unloaded onto an unloading conveyor or collected in a box.



FEATURES

- Cast iron machine bed
- Conventional or diamond grinding wheels
- Smart energy saving
- Dedicated set of fixtures
- PLC control for all main machine functions

OPTIONS

- Manual, automatic or semi-automatic loading/unloading of parts
- Measuring post-process system



Through-feed horizontal models		Linear feeding method Giustina HDD355	Rotary feeding method Giustina HDD380
Wheelhead			
Wheel Ø	mm	355	380
Max. power grinding wheel	kW	7.5	11
Grinder workpiece capacity			
Max. size	mm	35	50
Max. thickness	mm	25	25
Min. thickness	mm	1.5	1.5
Machine			
Width	mm	2,280	2,280
Depth	mm	1,540	1,540
Height	mm	1,940	1,940
Weight	kg	4,500	4,500

Gardner, Giustina or Daisho grinding machines will be proposed according to the standards in the specific geographical areas.

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