



Giustina VDD 585/30-IT2

Coated brake disc grinder



Machine designed with 3 block cast iron box type framing structure for superior rigidity

- Compact footprint
- Loading and unloading in idle time
- Well proven technology by the market

Designed for brake discs surfaces grinding

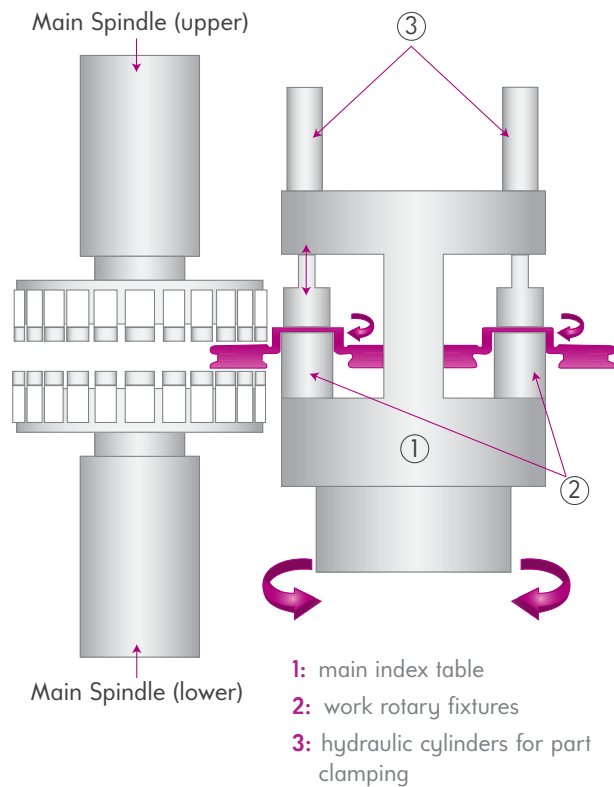
130# vertical double disc grinding machines already in production worldwide for cast iron brake disc. This is proven technology for stable and high productivity.

FEATURES

- 2 work rotary parts fixtures driven separately
- Hydraulic clamping for each work rotary fixture
- CBN or Diamond grinding wheels segments
- In-process or post-process gauging system
- 24 wheel segments for each wheel
- Acoustic sensors for wheels-part detecting system



48 CBN or diamond segments (24 segments for each wheel)



Vertical model	Giustina VDD585/30 IT2
Grinder workpiece capacity	
Max. workpiece - OD	450 mm
Wheelhead	
Wheel Ø	760 mm
Power grinding wheel	30-55 kW
Positioning precision	1 µm
Dimensions	
Dimensions (W x D x H)	2,700 x 3,100 x 3,100 mm
Machine weight	14,000 kg

Gardner, Giustina or Daisho grinding machines will be proposed according to the standards in the specific geographical areas.

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