



Gas Sector

2019

Fabrication of 505
double envelope
“Pipe-In-Pipe” sleeves

- Design and install 2 dedicated fabrication lines
- Drill / polish / assemble over 500 sleeves
- Forming and SAW welding (bracket)
- 100% MT and ultrasound checks
- Vacuum packed and dispatched

- > 500 tons of metal
- > 20 tons of weld metal
- > 6,000 hours worked
- 2 x 8-hour shift production