

CITCO Tools & Gardner Abrasives



CITCO PCD & PCBN CUTTING TOOLS

- Turning
- Facing
- Forming
- Milling
- Grooving
- Reaming
- Parting
- Fly-cutting
- Wear parts

CITCO ROUND TOOLS

- Milling
- Drilling
- Reaming

CITCO MILLING CUTTERS

- Endmill
- Facemill
- Shellmill

CITCO END MILLS & DRILLS

- PCD
- PcBN
- CVD
- Veined
- Complex geometries

CITCO DIAMOND DRESSING TOOLS

- Natural, CVD diamond & Peerless
- Turnable
- Wheel & Cup
- Single, multi- & layered points
- Grit, form & shaped
- XL 2000 & TruGARD dressing systems

GARDNER ABRASIVE GRINDING WHEELS

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|----------------------|-------------------------|
| Conventional: | Superabrasive: |
| — Double disc | — Centerless |
| — Cylinder | — Double disc |
| — Centerless | — Fine grinding |
| — Roll | — PCD & PcBN tool grind |
| — Regulating wheel | — Tool & cutter grind |

Fives offers personalized tooling evaluation upon request. Fives' Cutting Tools and Abrasives business line, consisting of CITCO Tools and Gardner Abrasives works with customers, to develop tooling for the respective application, and to target potential improvements in tool life, machine cycle time, part finish, material removal, etc.

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